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D3319-3

Job Sheet 185417



Part No: D3319-3

Job Qty: 10 ea

Part Name: Full Length Wearplate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/26/18

Job Tracking No:

Due Date: 11/7/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: IPP: A 05.05.12 New issue KJ/JLM IPP Rev:B Now on Waterjet 06-10-03 JLM IPP REV:C 17.10.25 AS PER DWG REV.D DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	5 pcs		11/7/18	0.00	1.17	Waterjet - Flow		OC 18 / 10/20
110	QC	5 pcs		11/7/18	0.00	0.00	QC2 Waterjet-2		OC 18 / 10/20
120	QC	5 pcs		11/7/18	0.00	0.00	QC8-2		38
140	Brake NC	10 pcs		11/7/18	0.12	0.70	Brake NC 1		86 9-89 DAS
150	QC	10 pcs		11/7/18	0.00	0.00	QC5		OCT 31 2018 68
160	Autoweld 1	10 pcs		11/7/18	0.00	3.19	Automated welding		9-89
170	QC	10 pcs		11/7/18	0.00	0.00	QC10		EL
180	QC	10 pcs		11/7/18	0.00	0.00	QC5		FL
190	SprayPaint	10 pcs		11/7/18	0.00	1.00	Spray Paint		11/08/18 DAS
200	QC	10 pcs		11/7/18	0.00	0.00	QC3		AT 10/11/18 DAS 68
210	Packaging	10 pcs		11/7/18	0.00	0.00	Packaging3-1	572608	NOV 13 2018 6 9-89
220	QC21-SA	10 Ea		11/7/18	0.00	0.00	QC21		DAS 21 9-89

Part Op 100 - 1-Cut as per Dwg D3319 Dwg Rev: D Prog Rev: D 2-Deburr if necessary
Descriptions: 140 - Form using DT8326 & DT8261 as per Dwg D3319

160 - 8259 Hardcoat Rod

190 - COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURE COATING AS PER DWG NOTE 9 SHEET ONE.

BATCH: 138949

5x9/19

210 - Identify on inside surface using a permanent fine point marker with the following:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	16.2500 sf (3.25 ea)	100-Waterjet	

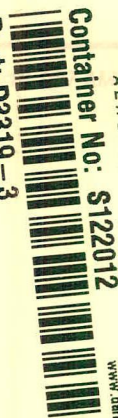
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M304S18GA	16	183	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearplate	0.190inches + 0.005 - 0.001	0.195 0.189		
2	Wearplate	0.500inches + 0.006 - 0.001	0.506 0.499		
3	Wearplate	0.316inches ± 0.010	0.326 0.306		
4	Wearplate	0.607inches ± 0.010	0.617 0.597		
5	Wearplate	2.940inches ± 0.030	2.970 2.910		
6	Wearplate	2.690inches ± 0.030	2.720 2.660		
7	Wearplate	3.527inches ± 0.010	3.537 3.517		
8	Wearplate	4.520inches ± 0.030	4.550 4.490		
9	Wearplate	5.063inches ± 0.010	5.073 5.053		
10	Wearplate	6.160inches ± 0.030	6.190 6.130		
11	Wearplate	0.600inches ± 0.030	0.630 0.570		
12	Wearplate	8.690inches ± 0.010	8.700 8.680		
13	Wearplate	30.790inches ± 0.010	30.800 30.780		
14	Wearplate	52.880inches ± 0.030	52.910 52.850		
15	Wearplate	62.770inches ± 0.010	62.780 62.760		
16	Wearplate	74.420inches ± 0.010	74.430 74.410		
17	Wearplate	75.520inches ± 0.030	75.550 75.490		
18	Wearplate	0.050inches ± 0.010	0.060 0.040		

Part: D3319-3
 Job No: 185417
 Serial No/Batch: S122012
 Revision: D
 Inspector:
 Exp Date:
 Instructions: Various STC's

Date: 10/28/18



Container No: S122012

-PART
 AEROSPACE

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